

# Drum Handling Solutions

*Answers for all your drum handling needs.*

- *Hand Trucks*
- *Portable Lifts*
- *Dollies*
- *Lift Truck Attachments*



2001 South Highway 61 • Lake City, MN 55041  
Ph: (800)328-1480 or (651)345-3386 Fx: (651)345-3606  
valleycraft.com customer@valleycraft.com



# Lift Truck Attachments

Valley Craft's lift truck attachments make handling of steel plastic and fiber drums safe, effective and extremely easy.

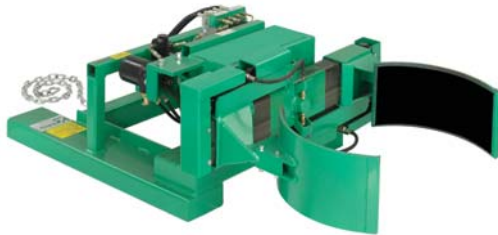
\* Note: Only self-powered models work on LP powered forklifts



**Self-Powered Hydraulic Ultra-Grip III™** is the latest innovation in fork-mounted drum handling! The Ultra-Grip III, an industry exclusive to Valley Craft, provides three fully hydraulic proportionally controlled functions that are activated by an ergonomic hand held pendant. A single set of fully hydraulic jaws automatically adjust to all drum types 15"-30". Rotating function offers full 360° rotation for inverting and pouring to both the right and left. Tilt function allows the operator to pour forward 125°. Features infinitely variable speed for optimum control of your load, system pressure gauge and battery discharge indicator with hour meter and clock. Comes with built-in, 12-volt, battery-operated Power-Pak and self contained hydraulics. Wireless remote option available

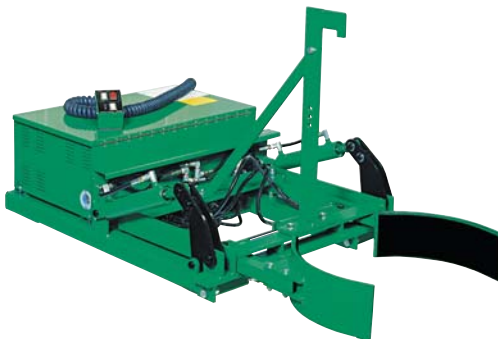
**Note: Batteries Are Included.**

Model No.	Description	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Jaw Size	Prod. Wt.
F8 9815 A5	Ultra-Grip	2000 lbs	20 1/2"	2 1/2 x 6 1/2 x 38"	15x30"	834 lbs
F8 9814 A4	Remote	-	-	-	-	1 lb



**Lift Truck-Powered Hydraulic Ultra-Grip II™** features clamping and easily-controlled 360° rotation on horizontal or vertical plane. Four hoses extend from the manifold block with quick disconnects. Unit requires that lift truck be equipped with auxiliary valve control and hydraulic quick couplers for operation.

Model No.	Jaws	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Jaw Size	Prod. Wt.
F8 7513 A2	Standard	2000 lbs	20 1/2"	2 1/2 x 6 1/2 x 38"	9x18"	578 lbs
F8 7464 A1	Drum Hugger	2000 lbs	20 1/2"	2 1/2 x 6 1/2 x 38"	9x24"	629 lbs
F8 7514 A1	Giant	2000 lbs	20 1/2"	2 1/2 x 6 1/2 x 38"	18x16"	651 lbs



**Self-Powered Hydraulic Versa-Grip™** is Valley Craft's answer to drum placement and pouring. The unit features hydraulic gripping and 125° forward dumping capabilities for moving and pouring steel and fiber drums 18-28" in diameter. Comes with built-in, 12-volt, battery-operated Power-Pak and self-contained hydraulics. **Note: Batteries Are Included.**

Model No.	Jaws	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Jaw Size	Prod. Wt.
F8 6139 C8	Standard	2000 lbs	23 3/4"	2 1/2 x 6 1/2 x 42"	6x18"	736 lbs
F8 6140 C7	Giant	2000 lbs	23 3/4"	2 1/2 x 6 1/2 x 42"	18x16"	705 lbs



**Lift Truck-Powered Hydraulic Versa-Grip™** features gripping and 125° forward dumping capabilities for moving and pouring steel and fiber drums 18-28". Unit requires that lift truck be equipped with auxiliary valve control and hydraulic quick couplers for operation.

Model No.	Jaws	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Jaw Size	Prod. Wt.
F8 6138 C9	Standard	2000 lbs	23 3/4"	2 1/2 x 6 1/2 x 22"	6x18"	381 lbs
F8 6133 C3	Giant	2000 lbs	23 3/4"	2 1/2 x 6 1/2 x 22"	18x16"	393 lbs

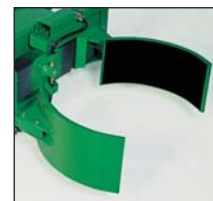
A variety of attachments are available with three different jaw types to meet the needs of various applications.



**Drum Hugger Jaws** for 55-gal. steel, plastic and fiber drums 23-24 in. in diameter.

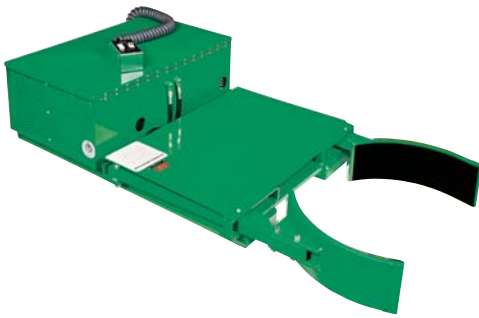


**Giant Jaws** for steel and fiber drums 18-28 in. in diameter.



**Standard Jaws** for steel drums and cylinders 18-28 in. in diameter.





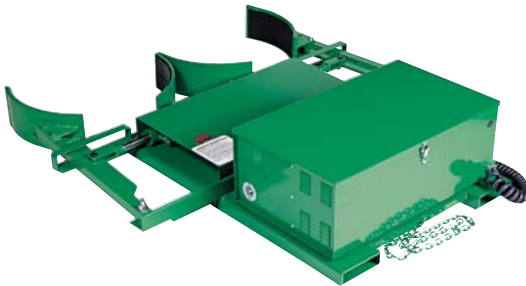
**Self-Powered Hydraulic Maxi-Grip™** is a single-function grip designed to increase efficiency of basic moving, stacking and palletizing actions. This unit has no dumping functions, but is optimal for fast and effective warehousing drum inventories. Equipped with built-in, 12-volt, battery-operated Power-Pak and self-contained hydraulics. **Note: Batteries Are Included.**

Model No.	Jaws	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Jaw Size	Prod. Wt.
F8 6157 B5	Standard	2000 lbs	13"	2 1/2 x 6 1/2 x 42"	6x18"	525 lbs
F8 6160 B0	Drum Hugger	2000 lbs	13"	2 1/2 x 6 1/2 x 42"	9x24"	600 lbs
F8 6162 B8	Giant	2000 lbs	13"	2 1/2 x 6 1/2 x 42"	18x16"	603 lbs



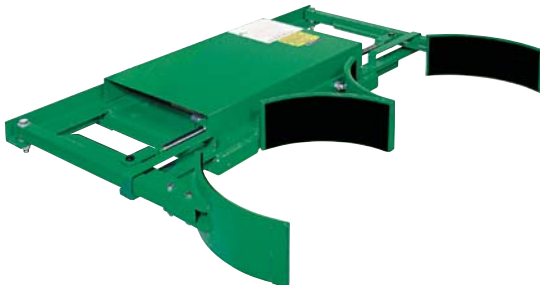
**Lift Truck-Powered Hydraulic Maxi-Grip™** is a single-function grip designed for vertical stacking and palletizing of steel, plastic and fiber drums 18-28". Unit is fork-mounted and require lift truck be equipped with auxiliary valve control and hydraulic quick couplers for operation.

Model No.	Jaws	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Jaw Size	Prod. Wt.
F8 6156 B6	Standard	2000 lbs	13"	2 1/2 x 6 1/2 x 22"	6x18"	205 lbs
F8 6132 B5	Drum Hugger	2000 lbs	13"	2 1/2 x 6 1/2 x 22"	9x24"	256 lbs
F8 6161 B9	Giant	2000 lbs	13"	2 1/2 x 6 1/2 x 22"	18x16"	277 lbs



**Self-Powered Double Maxi-Grip™** cuts handling time in half by moving, stacking and palletizing two drums at once. Features built-in, 12-volt, battery-operated Power-Pak and self-contained hydraulics. Fork-mounted unit moves, stacks and palletizes steel and fiber drums. **Note: Batteries Are Included.**

Model No.	Jaws	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Jaw Size	Prod. Wt.
F8 6159 B3	Standard	2000 lbs	19"	2 1/2 x 6 1/2 x 42"	6x18"	618 lbs
F8 6164 B6	Giant	2000 lbs	19"	2 1/2 x 6 1/2 x 42"	18x16"	754 lbs



**Lift Truck-Powered Double Maxi-Grip™** allows operator to handle two of the same size or different size drums at a time. Fork-mounted unit moves, stacks and palletizes steel and fiber drums. Requires lift truck be equipped with auxiliary valve control and quick couplers.

Model No.	Jaws	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Jaw Size	Prod. Wt.
F8 6158 B4	Standard	2000 lbs	19"	2 1/2 x 6 1/2 x 22"	6x18"	316 lbs
F8 6163 B7	Giant	2000 lbs	19"	2 1/2 x 6 1/2 x 22"	18x16"	426 lbs



**Gravity-Actuated Mechanical Auto-Grip™ & Auto-Grip™ DH** are most efficient on consistently-sized loads. Auto-Grip™ jaws are spring-and-cam actuated and automatically grip with pressure equal to the weight of the drum. Standard jaws adjust to fit 30-, 55- or 85-gallon steel or overpack drums, or any cylindrical object 13-25" in diameter. DH jaws adjusts manually to grasp any plastic drum 13-25" in diameter.

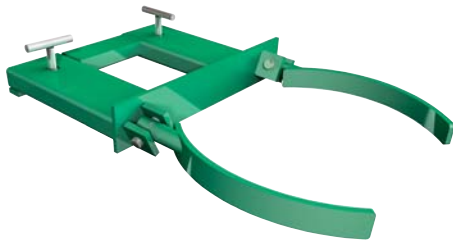
Model No.	Jaws	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Jaw Size	Prod. Wt.
F8 6145 B0	Standard	1500 lbs	13 - 25"	1 5/8 x 5 5/8 x 16 3/4"	3x15"	103 lbs
F8 6165 A5	DH	1000 lbs	13 - 25"	1 5/8 x 5 5/8 x 16 3/4"	3x15"	103 lbs

Because of continuous improvement efforts, specifications are subject to change without notice.



Made in the U.S.A.

# Lift Truck Attachments



**Gravity-Actuated Mechanical Drum Snatcher™** is economical and easy to use. Automatically grasps, then moves, stacks and palletizes standard, 55-gal., steel-ringed drums, 23" - 24" in diameter, by utilizing unique knuckle-gripping system and natural pressure of the loaded drum. Designed for customers with limited drum handling needs. Fork-mounted. Handles

Model No.	Jaws	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Product Weight
F8 7398 A2	17 x 2 x 1/2"	800 lbs	18 1/2"	1 5/8 x 5 5/8 x 16"	67 lbs



**Gravity-Actuated Mechanical Double Drum Snatcher™** allows operator to lift transport and deposit two drums at once. Automatically grasps standard, 55-gal., steel-ringed drums, 23" - 24" in diameter, by utilizing unique knuckle-gripping system and natural pressure of the loaded drum. Designed for customers with limited drum handling needs. Fork-mounted.

Model No.	Jaws	Lifting Capacity	Distance Between Forks	Fork Tube Size (Usable)	Product Weight
F8 7438 A4	17 x 2 x 1/2"	1200 lbs	21 5/8"	1 5/8 x 5 5/8 x 16"	135 lbs

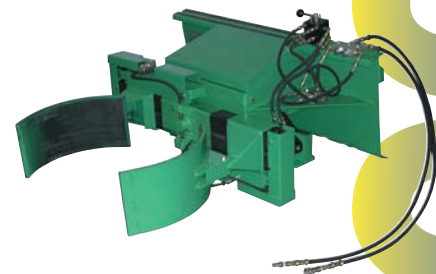
# Skid Steer Attachments

**Drum Dumping Skid Steer Drum Handler** allows operator to handle drums at reclamation areas, construction landfills and any other place drums and loaders are necessary. The Dumping Drum Handler hydraulically clamps and dumps drums 18-28" in diameter. Constant hydraulic pressure secures the load, making the unit excellent for salvage operations. Includes rubber-lined jaws, hoses and standard 1/2" quick couplers

Model No.	Jaws	Lifting Capacity	Overall L x W	Cylinder Diameter	Jaw Size	Prod. Wt.
F8 6144 C1	Standard	2000 lbs	40 x 54"	18 - 28"	6x18"	414 lbs

**Drum Rotating Skid Steer Drum Handler** allows the operator to continuously rotate drums either direction a full 360 degrees. Dual hydraulic functions enable you to clamp and rotate right from the seat of your front end loader. Ideal for inverting drums. Available with Standard, Giant or DH Jaws for handling virtually any type of drum or cylinder.

Model No.	Jaws	Lifting Capacity	Overall L x W	Cylinder Diameter	Jaw Size	Prod. Wt.
F8 6134 A3	Standard	2000 lbs	40 x 56"	18 - 28"	6x20"	500 lbs
F8 4979 A1	Giant	2000 lbs	40 x 56"	18 - 28"	18x16"	501 lbs
F8 4978 A2	DH	2000 lbs	40 x 56"	55 gal. only	9x24"	501 lbs





**Versa-Lift™** multi-purpose positioner is manually-propelled with a single-post design to provide high visibility. Efficiently performs medium-duty and “in between” handling tasks. Power options include: manual foot pump, air motor, 110-volt AC motor or 12-volt DC motor. 78” and 90” models available. Optional floor lock available.

\* Battery and Air-powered models have a lift speed of 17 fpm. Manual-powered models have a lift speed of 5 fpm.



**Drum Grip** is spring and cam-actuated to automatically grip as pressure against drum forces jaws down. Adjusts to fit steel drum 18-23”.



**Drum Claw** is a beak-style grab that grasps the rim of virtually any kind of drum. Attaches without the use of straps.



**Drum Rotator** rotates 360° and handles fully-loaded drums up to 800 lbs. Includes nylon belts, ratchet tighteners & rubber-coated arms.



**Pallet Forks** move, elevate and stack pallets up to 24” deep. Useful as compact fork truck in congested areas narrow aisles.



**Drum Forks** are 24” long and adapted to handle horizontally stacked drums for fast, efficient way to lift drums in and out of stacking racks.



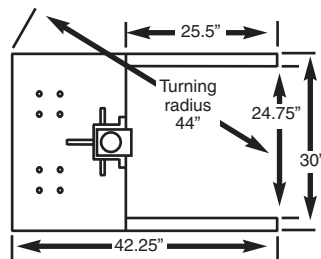
**Steel Platform** rests on model 9406 to convert unit into a platform lift for work positioning and heavy items. Measures 24” x 24”.



**Drum Tilter** is ideal for occasional one-sided drum pouring. Rotates 120°. Hand crank-operated tilter includes ratchets with nylon straps.



**Floor Lock** fits any model of Versa-Lift™, Roto-Lift™ or Roto-Grip™. Floor Lock model 9413 available for counterweighted Roto-Lift™.

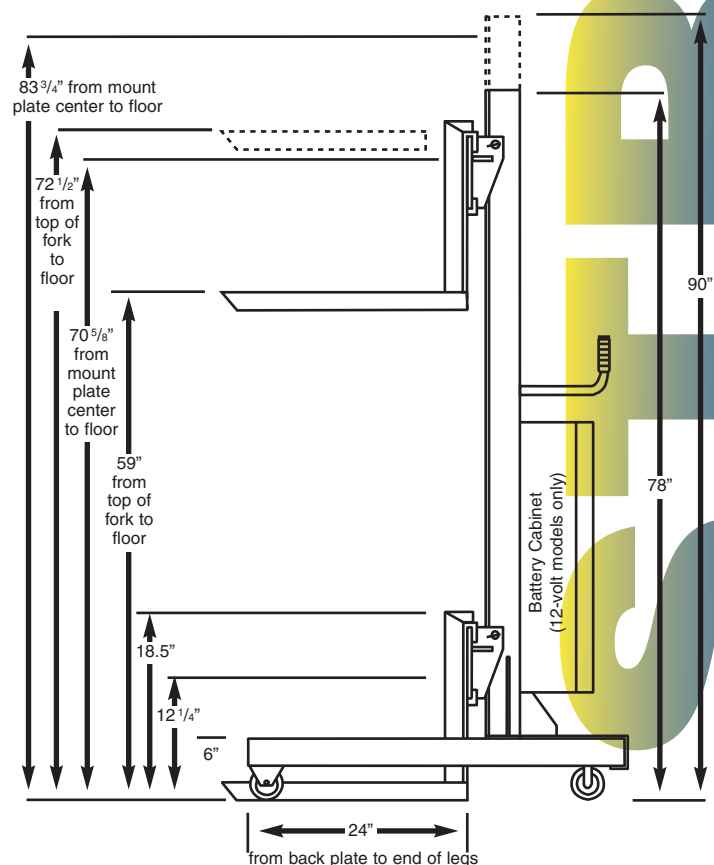


## Versa-Lifts™

Model No.	Description	Max Lift Travel	Load Capacity	Product Weight
F8 8567 B5	78” Manual	58”	800 lbs.	335 lbs.
F8 8568 B4	90” Manual	71”	800 lbs.	357 lbs.
F8 7022 B6	78” Air	58”	800 lbs.	335 lbs.
F8 7040 B4	90” Air	71”	800 lbs.	380 lbs.
F8 7785 B3	78” 110-volt AC	58”	800 lbs.	376 lbs.
F8 7803 B1	90” 110-volt AC	71”	800 lbs.	392 lbs.
F8 8553 C1	78” 12-volt DC	58”	800 lbs.	467 lbs.
F8 8561 C1	90” 12-volt DC	71”	800 lbs.	489 lbs.

## Attachments

Model No.	Description	Drum Diameter	Load Capacity	Product Weight
F8 6146 A9	Drum Grip	18-23”	800 lbs.	108 lbs.
F8 8560 A2	Drum Claw	18-28”	800 lbs.	56 lbs.
F8 8562 A0	Drum Rotator	12-23”	800 lbs.	122 lbs.
F8 9406 A8	Pallet Forks-22”	-	800 lbs.	43 lbs.
F8 9408 A6	Drum Forks	-	800 lbs.	87 lbs.
F8 9409 A5	Drum Tilter	12-23”	800 lbs.	66 lbs.
F8 9418 A4	Steel Platform	-	800 lbs.	24 lbs.
F8 9410 A2	Floor Lock	-	800 lbs.	4 lbs.

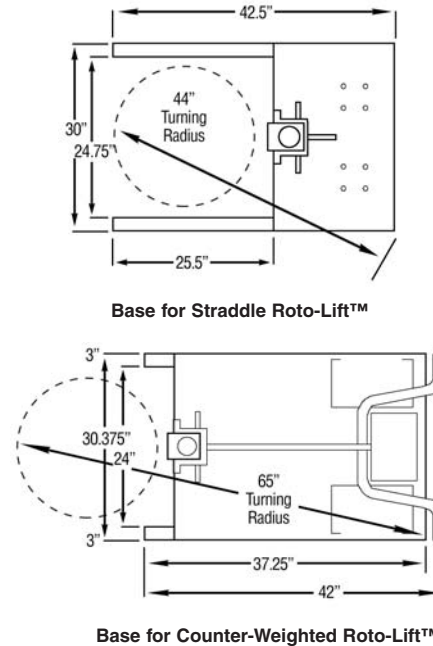
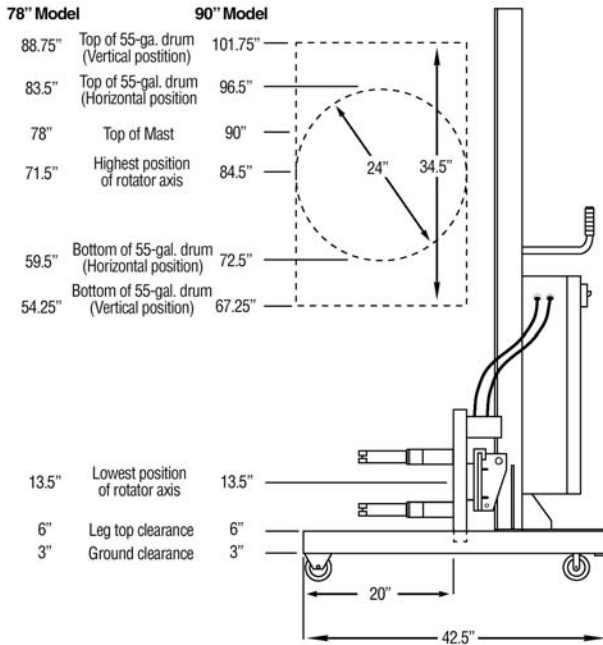


## Manually-Propelled Roto-Lifts™



**Roto-Lift™** rotating drum handler is a manually-propelled, straddle-type unit that centers the load between the wheels for maximum balance and safety. Lifts and rotates 360°. Available as manual, battery, air or AC-powered handler. Battery-powered model requires 12-volt deep cycle battery and plugs into a standard grounded outlet (battery included). Air-powered models are ideal for spark-resistant applications and require outside air source. Optional floor lock available. 78" or 90"-high units handle steel, plastic & fiber cylinders 14" - 24". **800-lb. capacity.**

**Counterweighted Roto-Lift™** is a manually-propelled drum handler that butts up directly against pallets to make loading and unloading safe and effective. Comes with (34) 13.5-lb. counter-weights, requires more effort to move. **800-lb. capacity.**



### Straddle Roto-Lift™

Model No.	Description	Max Lift Travel	Lift Speed	Turning Radius	Overall Width	Overall Length	Leg Length	Distance Btwn Legs	Product Weight
F8 8565 C7	78" Battery	58"	17 FPM	44"	30"	42 1/4"	24 3/4"	25 1/2"	568 lbs
F8 8566 C6	90" Battery	71"	17 FPM	44"	30"	42 1/4"	24 3/4"	25 1/2"	630 lbs
F8 8563 B9	78" Manual	58"	5 FPM	44"	30"	42 1/4"	24 3/4"	25 1/2"	457 lbs
F8 8564 B8	90" Manual	71"	5 FPM	44"	30"	42 1/4"	24 3/4"	25 1/2"	501 lbs
F8 8589 B9	78" Air	58"	17 FPM	44"	30"	42 1/2"	24 3/4"	25 1/2"	488 lbs
F8 8590 B6	90" Air	71"	17 FPM	44"	30"	42 1/2"	24 3/4"	25 1/2"	508 lbs
F8 7786 B2	78" A/C	58"	17 FPM	44"	30"	42 1/2"	30"	25 1/2"	490 lbs
F8 7787 B1	90" A/C	71"	17 FPM	44"	30"	42 1/2"	30"	25 1/2"	510 lbs
F8 9410 A2	Floor Lock								4 lbs

### Counter-Weighted Roto-Lift™

F8 8569 C3	78" Battery	58"	17 FPM	61 1/4"	30"	42 1/2"	4"	24"	1155 lbs
F8 8570 C0	90" Battery	71"	17 FPM	61 1/4"	30"	42 1/2"	4"	24"	1101 lbs
F8 8580 B8	78" Manual	58"	5 FPM	61 1/4"	30"	42 1/2"	4"	24"	1040 lbs
F8 8581 B7	90" Manual	71"	5 FPM	61 1/4"	30"	42 1/2"	4"	24"	1047 lbs
F8 8591 B5	78" Air	58"	17 FPM	61 1/4"	30"	42 1/2"	4"	24"	1010 lbs
F8 8592 B4	90" Air	71"	17 FPM	61 1/4"	30"	42 1/2"	4"	24"	1040 lbs
F8 9413 A9	Floor Lock								4 lbs

VALLEYCRAFT



Made in the U.S.A.

## Power Drive Roto-Lifts™



**Power Drive Roto-Lift™** - incorporates ratchet straps to lift, rotate, dump and palletize steel, plastic and fiber cylinders 14-24" a full 360°.

**Counter-Weighted** - Designed to butt directly up against pallets and containment skids.



Straddle Type Power Drive Roto-Lift™

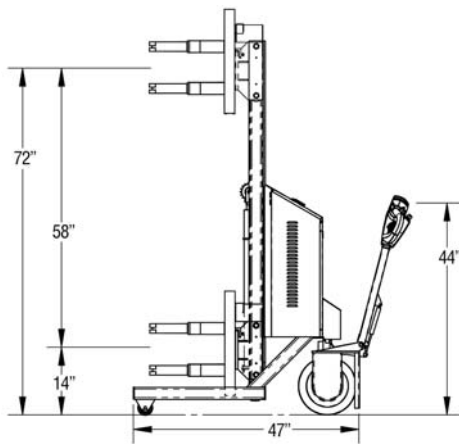
With the **Roto-Lift™**, transport, lifting and dumping are safer and easier than ever before all in one piece of equipment. 12" power drive wheels plus full-function hydraulic lift and pour means any operator can effortlessly move drums up to 1,000 lbs, while reducing injury rates from heavy handling by more than 50% and eliminating the need for fork lifts. Units feature fully adjustable and programmable controls with 1 - 2.5 mph speed controls. Units easily handle grades up to 5°. Available in 78" or 90" heights with a keyed On/Off switch. Features variable drive speed (2-1/2 MPH factory set max), 24-volt DC system and battery indicator gauge.

**Batteries & 12V AC charger included.**

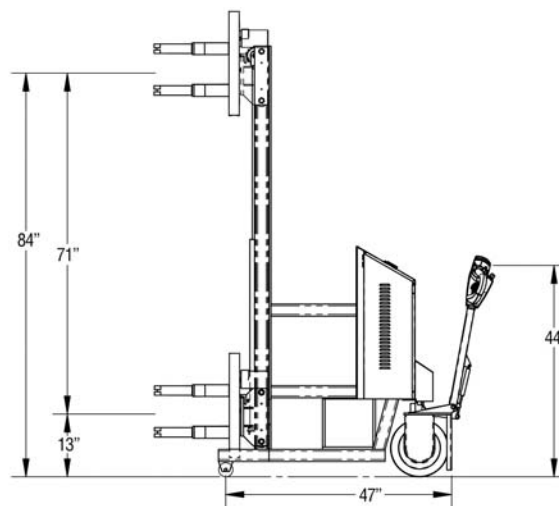


Features Curtis TM-1 Tiller Head equipped with emergency reverse switch, electronic throttle, rocker switches, horn, and gas spring to automatically return head to upright position when not in use.

- Maximum lift height from center of jaws to floor:  
90" models - 82-1/2"  
78" models - 70-1/2"



78" Straddle Power Drive Roto-Lift™



90" Counter-Weighted Power Drive Roto-Lift™

### Power Drive Roto-Lift™

Model No.	Description	Max Lift Travel	Rotate Speed	Lift Speed	Turning Radius	Overall Width	Overall Length	Leg Length	Distance Btwn Legs	Product Weight
F8 9831 A4	90" CW	71"	6 RPM	17 FPM	71"	32"	79"	8"	25"	1200 lbs
F8 9832 A5	78" CW	58"	6 RPM	17 FPM	71"	32"	79"	8"	25"	1150 lbs
F8 9837 A1	90" Straddle	71"	6 RPM	17 FPM	48"	32"	52"	23"	25"	750 lbs
F8 9838 A2	78" Straddle	58"	6 RPM	17 FPM	48"	30"	52"	23"	25"	700 lb

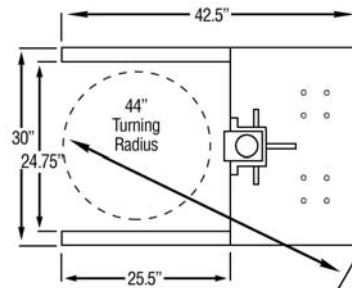
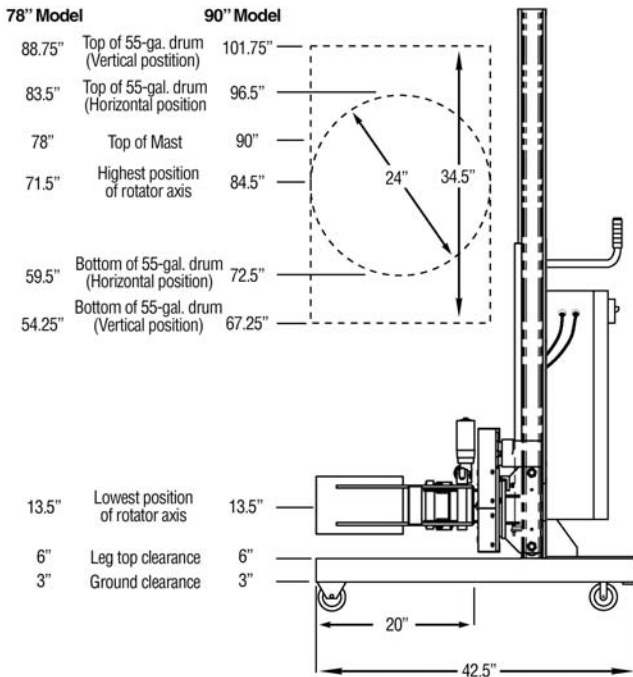


## Manually-Propelled Roto-Grips™

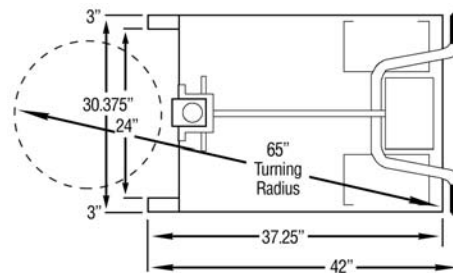


**Roto-Grip™** lifts and rotates steel drums and cylinders 18-24" with electric clamping jaws. Choose from 78" or 90"-high models. All units are manually propelled and features an electric-over-hydraulic control system. Electric screwjack clamps and releases the rubber-lined jaws, while the hydraulic rotator turns drums 360°. Single mast design allows for high visibility. 800-lb. capacity. Optional floor lock available. Electric-over-hydraulic control system requires 12-volt deep cycle battery and plugs into a standard grounded outlet. For steel cylinders only. **Note: Batteries are included.**

**Counterweighted Roto-Grip™** is manually propelled and designed to butt directly up against pallets for effective loading and unloading. 800-lb. capacity. Please note, counterweighted models weigh twice as much as straddle-type and require more effort to move. **Note: Batteries are included.**



Base for Straddle Roto-Grip™



Base for Counter-Weighted Roto-Grip™

### Straddle Roto-Grip™

Model No.	Description	Max Lift Travel	Lift Speed	Turning Radius	Overall Width	Overall Length	Leg Length	Distance Btwn Legs	Product Weight
F8 8585 C3	78" Battery	58"	17 FPM	44"	30"	42 1/4"	24 3/4"	25 1/2"	621 lbs
F8 8586 C2	90" Battery	71"	17 FPM	44"	30"	42 1/4"	24 3/4"	25 1/2"	702 lbs

### Counter-weighted Roto-Grip™

F8 8587 C1	78" Battery	58"	17 FPM	61 1/4"	30"	37 1/4"	4"	NA	1208 lbs
F8 8588 C0	90" Battery	71"	17 FPM	61 1/4"	30"	37 1/4"	4"	NA	1273 lbs
F8 9413 A9	Floor Lock								4 lbs

MANUFACTURED



Made in the U.S.A.



## Power Drive Roto-Grips™



**Power Drive Roto-Grip™** - Lifts, rotates, bumps and palletizes steel drums and cylinders 18-24" with electric clamping jaws.

**Counter-Weighted -** Designed to butt directly up against pallets and containment skids.



Straddle Type Power Drive Roto-Grip™

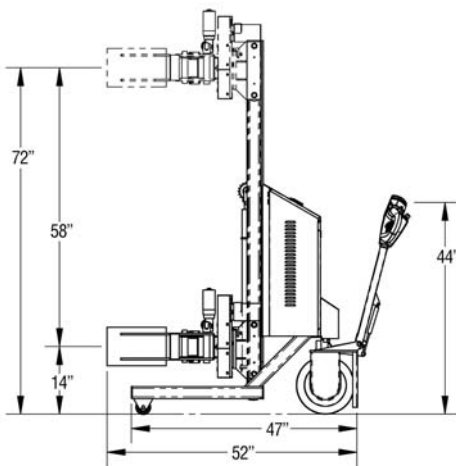
With the **Roto-Grip™**, transport, lifting and dumping are safer and easier than ever before all in one piece of equipment. 12" power drive wheels plus full-function hydraulic lift and pour means any operator can effortlessly move drums up to 1,000 lbs, while reducing injury rates from heavy handling by more than 50% and eliminating the need for fork lifts. Units feature fully adjustable and programmable controls with 1 - 2.5 mph speed controls. Units easily handle grades up to 5°. Available in 78" or 90" heights with a keyed On/Off switch. Features variable drive speed (2-1/2 MPH factory set max), 24-volt DC system and battery indicator gauge.

**Batteries & 12V AC charger included.**

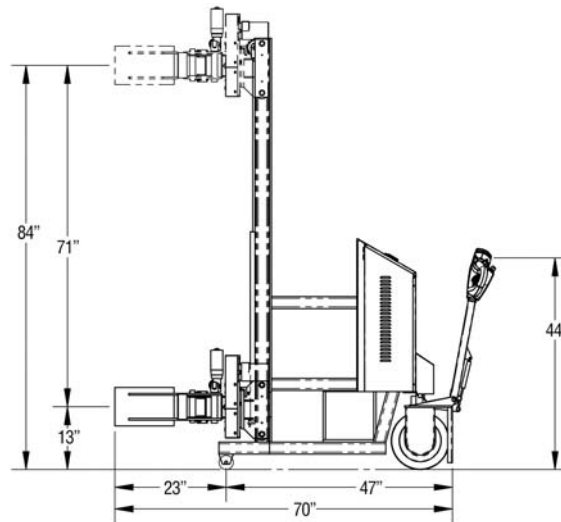


Features Curtis TM-1 Tiller Head equipped with emergency reverse switch, electronic throttle, rocker switches, horn, and gas spring to automatically return head to upright position when not in use.

- Maximum lift height from center of jaws to floor:  
90" models - 82-1/2"  
78" models - 70-1/2"



78" Straddle Power Drive Roto-Grip™



90" Counter-Weighted Power Drive Roto-Grip™

### Power Drive Roto-Grip™

Model No.	Description	Max Lift Travel	Rotate Speed	Lift Speed	Turning Radius	Overall Width	Overall Length	Leg Length	Distance Btwn Legs	Product Weight
F8 9833 A6	90" CW	71"	6 RPM	17 FPM	71"	32"	79"	8"	25"	1200 lbs
F8 9834 A7	78" CW	58"	6 RPM	17 FPM	71"	32"	79"	8"	25"	1150 lbs
F8 9839 A3	90" Straddle	71"	6 RPM	17 FPM	48"	32"	52"	23"	25"	750 lbs
F8 9869 A0	78" Straddle	58"	6 RPM	17 FPM	48"	30"	52"	23"	25"	700 lbs



Made in the U.S.A.

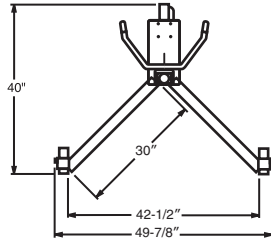
# STRIKE AND SAVE

# Portable Lifts

Safely and easily unload pallets and containment skids with our Barrel Hawk™ series of portable drum handlers. Each unit designed with a smaller footprint to effectively maneuver through congested work areas.

**Barrel Hawk™ Raptor** is ergonomically designed to reduce the risk of injury and allow a single operator to safely handle virtually any kind of drum up to 800 lbs. Employs drum claw-type grab to attach to rim of 30-, 55- and 85-gal. overpack drums. Glides over standard pallets and picks from containment skids with ease. Hydraulic pump lifts typical 55-gal. drum

20 1/2" off floor. Rolls on 6 x 2" phenolic wheels in front. Rear swivel caster is 8" and is equipped with a brake for added safety. Single mast design for high visibility.



### 30 Gal.

- 49" Highest position of jaws
- 26-1/4" Lowest height of jaws
- 21-3/4" Height to bottom of drum (max.) (Standard steel drum)
- 9-1/2" Leg top clearance
- 7" Ground clearance
- 6-1/8" Lowest position of drum support

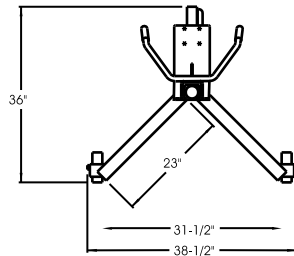
### 55 Gal.

- 55" Highest position of jaws
- 32-1/4" Lowest height of jaws
- 20-1/2" Height to bottom of drum (max.) (Standard steel drum)
- 9-1/2" Leg top clearance
- 7" Ground clearance
- 6-1/8" Lowest position of drum support
- 61-3/4" Top of mast

**Barrel Hawk™ Harrier** quickly and safely secures and transports gas and cryogenic cylinders with ease. The small footprint is ideal for negotiating narrow aisles and doorways. Ergonomically designed to reduce the chance of muscle injury. Back caster equipped with brake for added safety. Unit equipped with adjustable cylinder claw and two ratchet belt tighteners to

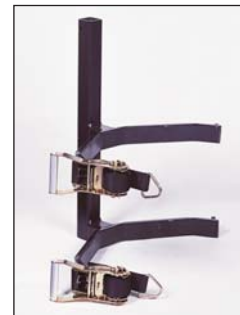
handle a variety of cylinder types and sizes 9-18". Hydraulic pump raises cylinders 20 1/2" from floor. 800-lb. cap.

*(For safety reasons, load should be only 1" from floor during transport.)*



- 77-1/2" Maximum height
- 76" Highest position of hoop grab
- 61-3/4" Top of mast
- 52-1/2" Lowest position of hoop grab
- 39-1/2" Lowest position of upper support
- 10-1/2" Lowest position of lowest support
- 9-1/2" Leg top clearance
- 7" Ground clearance

**Barrel Hawk™ Raptor dh** is available as an attachment to the Raptor or as its own unit. The unit is equipped with 2" nylon straps and ratchet tighteners for handling plastic and other soft-sided drums. Glides over standard pallets and picks from containment skids with ease. Same ergonomic design as standard Raptor. Rear swivel caster is equipped with a brake for added safety. Single mast design for high visibility and small footprint for easy maneuverability. Hydraulic pump lifts typical 55-gal. drum 20 1/2" off floor. Handles up to 800 lbs.



Model No.	Description	Cylinder Diameter	Load Capacity	Product Weight
F8 8575 C5	Raptor	30-85 gal.	800 lbs	262 lbs
F8 8576 B4	Harrier	9 - 18" cylinders	800 lbs	265 lbs
F8 8577 B3	Raptor DH	9 - 24" cylinders	800 lbs	288 lbs
F6 4657 A7	Strap Attach	9 - 24" cylinders	800 lbs	31 lbs



Valley Craft's line of drum handling trucks and dollies are the answer to safe and effective manual transport and handling of drum inventories, and are available in a variety of styles to accommodate virtually any need.



**2-Wheel EZY-Rol™ Automatic Drum Trucks** feature Valley Craft's exclusive EZY-Tilt™ design and spring-loaded chime hook so the operator never has to touch the drum. Choice of steel or aluminum. Shoes adjust to handle 30- and 55-gal. drums up to 1000 lbs. Available with optional hand brakes for added safety. Replaceable wheels, shoes and axles available. Five chime hook and three wheel options available.



**4-Wheel EZY-Rol™ Automatic Drum Trucks** are available in steel or spark resistant aluminum and feature Valley Craft's exclusive EZY-Tilt™ design and spring-loaded chime hooks. Operator never has to touch the drum. Trucks handle 30- and 55-gal. drums up to 1000 lbs. Available with optional hand brakes. Models feature replaceable wheels, shoes and axles. Five chime hook and three wheel options available.

#### 2-Wheel Steel, Standard Chime

Model	Tires	Prod Wt
F81600A9	Pneumatic	67 lbs.
F82025A4	Pneum. w/brake	78 lbs.
F81735A7	Solid	70 lbs.
F82150A1	Solid w/brake	78 lbs.
F81895A3	Mold-On	66 lbs.

#### 4-Wheel Steel, Standard Chime

Model	Tires	Prod Wt
F82375A0	Pneumatic	84 lbs.
F83160A7	Pneum. w/brake	89 lbs.
F82895A1	Solid	80 lbs.
F83450A6	Solid w/brake	83 lbs.
F82845A2	Mold-On	82 lbs.

#### 2-Wheel Aluminum, Standard Chime

Model	Tires	Prod Wt
F81500A0	Pneumatic	45 lbs.
F81925A7	Pneum. w/brake	50 lbs.
F81625A0	Solid	50 lbs.
F82050A2	Solid w/brake	55 lbs.
F81770A3	Mold-On	55 lbs.

#### 4-Wheel Aluminum, Standard Chime

Model	Tires	Prod Wt
F82175A2	Pneumatic	49 lbs.
F82960A1	Pneum. w/brake	54 lbs.
F82425A0	Solid	48 lbs.
F83210A7	Solid w/brake	52 lbs.
F82645A4	Mold-On	50 lbs.



**Standard Hook**  
Automatically engages drum. Comes standard on automatic drum trucks.



**Plastic Drum Hook**  
Drops over bung hole protection on standard drums. May be used on aluminum truck.



**Cable Hoop Hook**  
Cable on standard chime hook wraps around drums without a chime.



**Fiber Drum Hook**  
Reaches an extra inch to hook rim of fiber drums. Also handles standard drums.



**Locking Cover Hook**  
Handles drums with locking cover. May be used on aluminum truck & handles standard drums.

All drum trucks feature standard chime hook. Special chime hooks available for an additional charge.

**Our exclusive, automatic, spring-loaded chime hooks** are an essential part of Valley Craft's EZY-Tilt™ design. Loading and unloading is as easy as 1 2 3, and the operator never has to touch the drum.



1. Place shoes securely against base of drum.



2. Tip frame against drum to engage hook.



3. Break over load and rest on all four wheels.

# Drum Dollies

**Drip Catching Drum Dolly** is specially designed to be used with an absorbent sock for soaking up liquids from dispensing drums. Oversized dolly helps keep drips in the pan and area around the drum clean. Eases handling of overpack drums also. Handles drums up to 28" in diameter.

*Absorbent sock included with model 9713 only.*



Model No.	Description	Load Capacity	Product Weight
F8 9709 A2	Dolly without absorbent collar	1000 lbs.	30 lbs
F8 9713 A6	Dolly with absorbent collar	1000 lbs.	32 lbs

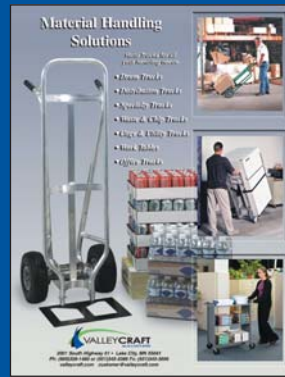
For more Valley Craft solutions, check out the catalogs below at [www.valleycraft.com](http://www.valleycraft.com) or call (800) 328-1480.



## Storage Solutions

Offering secure storage & transports of valuable parts & supplies.

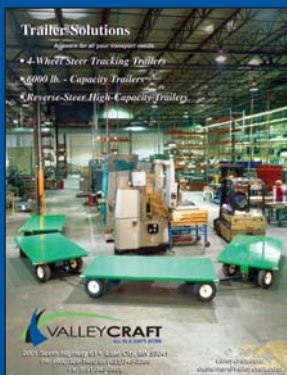
- High Capacity Cabinets
- Mobile Utility Cabinets
- Shop Desks
- Shelving



## Material Handling Solutions

Carts for a variety of office, shop & distribution handling needs.

- Drum Trucks
- Distribution Trucks
- Specialty & Office Trucks
- Waste & Chip Trucks
- Cage & Utility Trucks
- Work Tables



## Trailer Solutions

Industrial trailers for transport of heavy loads & large quantities within production or warehouse facilities.

- 4-Wheel Steer
- 6000-lb. Capacity
- Reverse Steer



Made in the U.S.A.